



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	852	5034A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 3761034 AND I	
1	852	5254A 1	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 3761035 THRL	
1	852	5586A 1	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4112635 THRL	
1	852	6192A 1	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4394237 THRL	
1	852	6432A 1	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4567952 AND I	
2	1134	3197A 1	END CAP ASSEMBLY, UPPER	1		
3	26	29476	OIL SEAL, END CAP	1		
4	25	47254	"O" RING	1		4
5	15	47248A 1	SHIM, END CAP TO CRANKCASE	AR		
6	10	30225	SCREW, END CAP MOUNTING	4		
7	1148	4594A 1	END CAP ASSEMBLY, LOWER	1	UNITED STATES 3761034 AND I	
7	1148	5410A 1	END CAP ASSEMBLY, LOWER	1	UNITED STATES 3761035 AND I	
8	21	56011A 2	CHECK VALVE ASSEMBLY, ENC	1	UNITED STATES 3761034 AND I	
9	26	29476	OIL SEAL, END CAP	2		
10	25	32546	"O" RING, END CAP	1		4
11	15	20085A 1	SHIM, END CAP TO CRANKCASE	AR		
12	10	30225	SCREW, END CAP MOUNTING (1	3		
13		64944	COVER, WATER JACKET - CYLIN	1	UNITED STATES 4112634 AND I	
13		71808	COVER, WATER JACKET - CYLIN	1	UNITED STATES 4112635 AND I	
14	27	72142	GASKET, WATER JACKET COVE	1		4
15	10	53167	SCREW, WATER JACKET COVE	23		
16	12	70132	WASHER, WATER JACKET COVE	23		
17	27	60476	GASKET, CYLINDER BLOCK TO E	1		4
18		75778	PLATE, BAFFLE - EXHAUST MAN	1		
19	27	60477	GASKET, BAFFLE PLATE TO EXH	1		4
20		60431	COVER, EXHAUST MANIFOLD	1		
21	10	53576	SCREW, MANIFOLD COVER MOL	24		
22	22	32802	PLUG, PIPE - EXHAUST MANIFOL	1		
23	1023	5070	COVER, CYLINDER BLOCK	1		
24	27	72506	GASKET, CYLINDER BLOCK COV	1		4
25	10	21091	SCREW, COVER MOUNTING (1 1	16	UNITED STATES 4112634 AND I	
26	11	46887	NUT, COVER MOUNTING SCREW	16	UNITED STATES 4112634 AND I	
25	10	53556	SCREW, COVER MOUNTING (1")	16	UNITED STATES 4112635 AND I	
27	22	32802	PLUG, PIPE - CYLINDER BLOCK C	1		
28		37440	BRACKET, MOUNT SUPPORT - C	1		
29	10	24234	SCREW, BRACKET TO CYLINDEF	1		
30		62301	COVER, TRANSFER PORT (TOP/2	2		
30		62978	COVER, TRANSFER PORT (BOTT	1	UNITED STATES 3761034 AND I	
30		66094	COVER, TRANSFER PORT (BOTT	1	UNITED STATES 3761035 AND I	
31	27	64941	GASKET, TRANSFER PORT COVI	1		4
32	10	53556	SCREW, TRANSFER PORT COVE	16		